



Air Conditioning & Heating



## PRODUCT SPECIFICATIONS



# AEPF

**MULTI-POSITION,  
VARIABLE-SPEED  
AIR HANDLERS**

**1½ TO 5 TON**



The Goodman® brand AEPF Multi-Position, Variable-Speed Air Handler is suitable for use with refrigerants R-410A and R-22. This unit's blower design includes a variable-speed DC motor to help eliminate the cold blast of air upon heating start-up.

### Standard Features

- Suitable for use with R-410A and R-22 refrigerants
- Check flowrate expansion device for cooling and heat pump applications
- Variable-speed motor
- Provides constant CFM over a wide range of static pressure conditions independent of duct system; provides low CFM for efficient fan-only operation
- Up to 14 adjustable airflow settings to optimize the system's CFM for each individual mode of operation
- Improved humidity control and comfort
- Compatible with heat pumps and variable-capacity cooling applications
- Multi-position — upflow, downflow or horizontal
- Built-in coil has horizontal, vertical, and downflow drain pans with secondary drain connections
- Complies with the Factory-sealed Air Handling Credit with or without field-installed filter kits as listed in the 2001 Florida Building Code, Chapter 13, Section 610.2.A.2.1
- ARI Certified; ETL Listed

### Cabinet Features

- Fully painted cabinet with attractive Architectural Gray finish
- Built-in filter rack for 1" filter (filter not included)
- Low-voltage cabinet connections; control circuit arranged to permit staging
- Power supply on top; low-voltage entry on top or side
- Factory-sealed to achieve 2% or less leakage rate with or without field-installed filter kits at 1.0" water gauge external duct static pressure

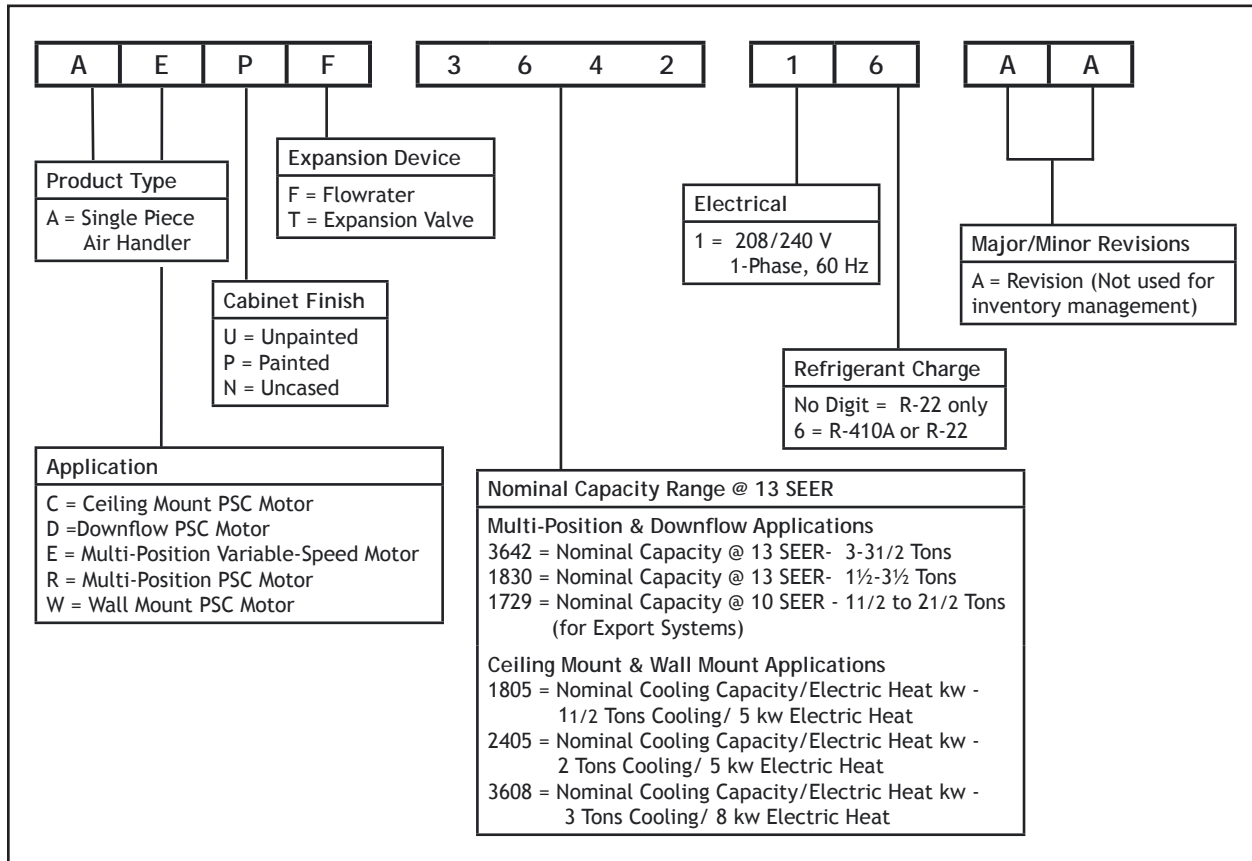
### Accessories

- See Accessories lists on Pages 6-7.



# PRODUCT SPECIFICATIONS

## NOMENCLATURE

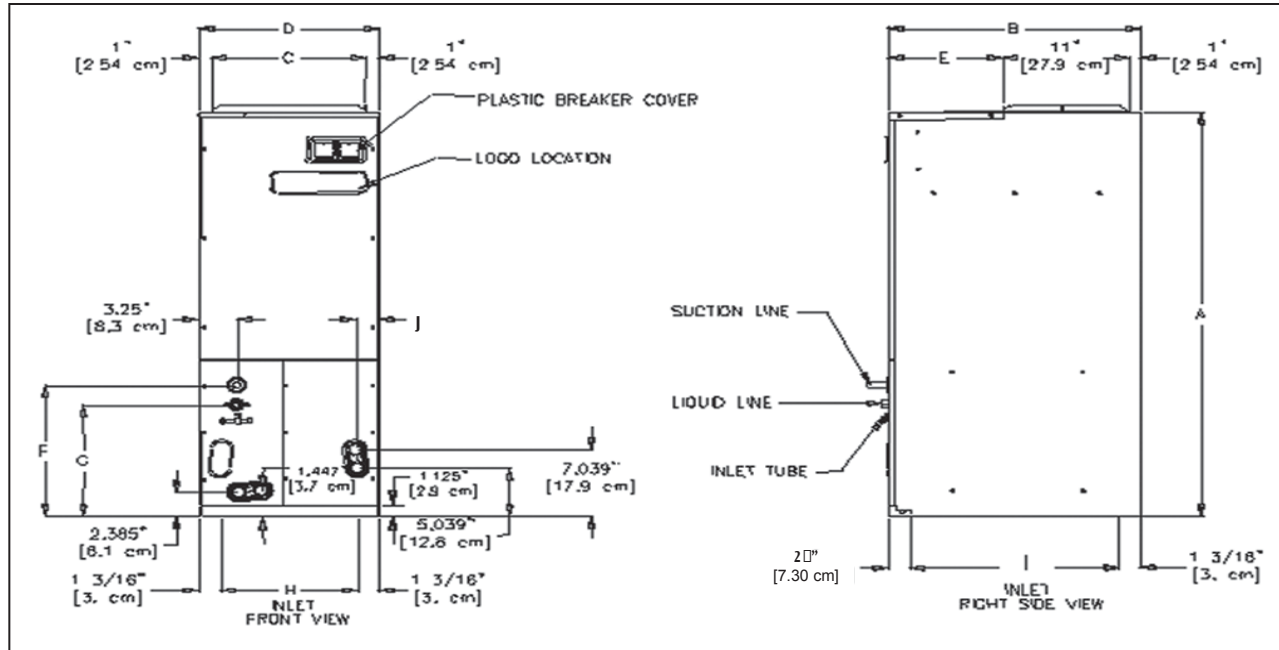


**SPECIFICATIONS**

	AEPF183016	AEPF303616	AEPF426016
<b>Blower</b>			
Diameter	9½”	10⅝”	10⅝”
Width	8”	10⅝”	10⅝”
Coil Drain Connection FPT	¾”	¾”	¾”
<b>Service Valve</b>			
Liquid	⅜”	⅜”	⅜”
Suction	¾”	⅞”	⅞”
<b>Electrical Data</b>			
Voltage	208/240	208/240	208/240
Min Circuit Ampacity	2.5/2.5	3.1/3.1	7.8/7.8
Max. Overcurrent Device (amps)	15/15	15/15	15/15
Minimum VAC	197	197	197
Maximum VAC	253	253	253
<b>Blower Motor</b>			
FLA	2.0	2.5	6.2
HP	½	¾	¾
Ship Weight (lbs)	125	176	195

# PRODUCT SPECIFICATIONS

## DIMENSIONS

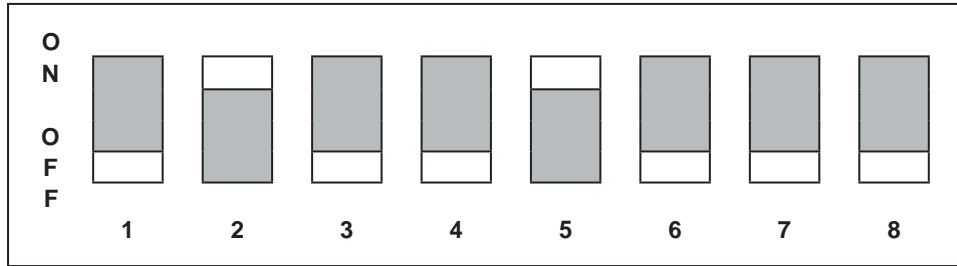


Model	A	B	C	D	E	F	G	H	I	J
AEPF183016	46 <sup>3</sup> / <sub>4</sub> "	22"	17 <sup>1</sup> / <sub>2</sub> "	19 <sup>1</sup> / <sub>2</sub> "	10"	14 <sup>1</sup> / <sub>2</sub> "	11 <sup>15</sup> / <sub>16</sub> "	17 <sup>1</sup> / <sub>8</sub> "	17 <sup>15</sup> / <sub>16</sub> "	2"
AEPF303616	53 <sup>1</sup> / <sub>4</sub> "	24"	20"	22"	12"	19 <sup>5</sup> / <sub>8</sub> "	11 <sup>15</sup> / <sub>16</sub> "	19 <sup>5</sup> / <sub>8</sub> "	19 <sup>15</sup> / <sub>16</sub> "	1 <sup>13</sup> / <sub>16</sub> "
AEPF426016	53 <sup>1</sup> / <sub>4</sub> "	24"	20"	22"	12"	19 <sup>5</sup> / <sub>8</sub> "	11 <sup>15</sup> / <sub>16</sub> "	19 <sup>5</sup> / <sub>8</sub> "	19 <sup>15</sup> / <sub>16</sub> "	1 <sup>13</sup> / <sub>16</sub> "

## AEPF DIPSWITCHES

The AEPF air handler blower motor is pre-programmed for operation at four distinct airflow levels when operating in the Cooling, Heat Pump heating, Backup heating (Electric Heating), and Backup + Heat Pump heating modes. Each mode has four levels to deliver different CFM. Simply flip the dipswitch for a different CFM combination.

### SETTING THE MOTOR



Dipswitch Number	Function	Instructions
1	Electric Heat Mode	Select the taps allowed in the tables (Dipswitch 1/2) below.
2	Electric Heat Mode	
3	N/A	N/A
4	Thermostat Mode	ON = The system operates with single-stage units using a single-stage cooling or heat pump thermostat. (factory default) OFF = The system operates with two-stage units with either a conventional two-stage cooling/heat pump thermostat or with an encoded two-stage thermostat for cooling operation. The encoded thermostats can be used with two-stage condensing units in retrofit applications where not enough existing wires are available for connections to the indoor thermostat and outdoor units.
5	Cooling/Heat Pump Mode	Find the airflow for your application in the tables (Dipswitch 5/6) below.
6	Cooling/Heat Pump Mode	Set up the motor based on the outdoor unit capacity tons.
7	Trim CFM Adjust Mode	Increase or decrease your selected airflow to fit your requirement.
8	Trim CFM Adjust Mode	ON-OFF = Increases selected Cool/Heat Pump airflow by 10%. OFF-ON = Decreases selected Cool/Heat Pump airflow by 15% NOTE: Other settings have no effect on the set airflow.

#### Dipswitch 1/2

AEPF1830

Heating Element (kW)	Switch Position	Emergency Backup	Heat Pump with Backup
Up to 10	Off-Off <sup>1</sup>	1,100	1,210
Up to 10	On-Off	850	935
5	Off-On	700	770

AEPF3036/4260

Heating Element (kW)	Switch Position	Emergency Backup	Heat Pump with Backup
Up to 20	Off-Off	2,050	2,150
Up to 20	On-Off	1,750	1,835
Up to 15	Off-On	1,600	1,680
Up to 10	On-On	1200	1,260
Up to 10	On-On	1,020	1,020

#### Dipswitch 5/6

AEPF1830

Outdoor Unit (Tons)	Switch Position	Indoor Airflow	
		Cool	Heat Pump
2.5	Off-Off <sup>1</sup>	1,100	1,100
2	On-Off	800	800
1.5	Off-On	600	600

AEPF3036/4260

Outdoor Unit (Tons)	Switch Position	Indoor Airflow	
		Cool	Heat Pump
5	Off-Off	1,800	1,800
4	On-Off	1,580	1,580
3.5	Off-On	1,480	1,480
3	On-On	1,200	1,200
2.5	On-On	1,020	1,020

<sup>1</sup> 7-8 shall be OFF-ON for 2.5-Ton applications

NOTE: When applying a humidistat (normally closed), refer to the installation and operating instructions. The humidistat can adjust the cooling airflow to 85%

# PRODUCT SPECIFICATIONS

## ACCESSORIES

### HEAT KIT SELECTION

	AEPF183016	AEPF303616	AEPF426016
HKR-05*, HKR-05C*	X		
HKR-08*, HKR-08C*	X	X	
HKR-10*, HKR-10C*	X <sup>1</sup>	X	X
HKR-15C*		X <sup>1</sup>	X
HKR-20C*			X <sup>2</sup>
HKR-21C*			X <sup>2</sup>

\* Revision level that may or may not be designated

C Circuit breaker option

<sup>1</sup> This heater kit can only be used for '1000 CFM or higher' applications

<sup>2</sup> This heater kit can only be used for '1200 CFM or higher' applications

### EXPANSION VALVE KITS FOR AIR CONDITIONING-ONLY APPLICATIONS

Kit Number	Used with	Description
XVB18-36C	AEPF 18 to 36	20% bleed valve
XVB42-60C	AEPF 42 to 60	20% bleed valve
XV18-36C	AEPF 18 to 36	Non-bleed valve
XV42-60C	AEPF 42 to 60	Non-bleed valve

### EXPANSION VALVE KITS FOR AIR CONDITIONING AND HEAT PUMP APPLICATIONS

#### FOR R-22 SYSTEMS

Valve	Description	Used with Outdoor Units below
TX2N2	Non-bleed valve	1½ Ton > Air Conditioner & Heat Pump
TX3N2	Non-bleed valve	3 Ton > Air Conditioner & Heat Pump
TX5N2	Non-bleed valve	3½ Ton < Air Conditioner & Heat Pump

#### FOR R-410A SYSTEMS

Valve	Description	Cap Used with Outdoor Units below
TX2N4	Non-bleed valve	1½ Ton > Air Conditioner & Heat Pump
TX3N4	Non-bleed valve	3 Ton > Air Conditioner & Heat Pump
TX5N4	Non-bleed valve	3½ Ton < Air Conditioner & Heat Pump

**ACCESSORIES (CONT.)**

**DRAIN PAN INSULATION KITS**

**DOWNFLOW APPLICATIONS**

Chassis Size	Insulation Kit
Small (15½")	DPI18-30/20
Medium (19½")	DPI36-42/20
Large (22")	DPI48-60/20

Note: Each kit contains enough material to modify 20 coils

**HORIZONTAL APPLICATIONS**

Chassis Size	Insulation Kit
Small (15½")	DPIH18-32
Medium (19½")	DPIH36-42
Large (22")	DPIH48-61

Note: Each kit contains enough material to modify 20 coils

**FILTERS**

AEPF	Filter #	Qty Required
N/A	FIL 18-32	1
1830	FIL-36-42	1
3036	FIL 48-61	1
4260	FIL 48-61	1



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